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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO
09/820,844	03/30/2001	Sadayuki Iwai	205379US0	7041
22850	7590 05/05/2005		EXAMINER	
OBLON, SPIVAK, MCCLELLAND, MAIER & NEUSTADT, P.C.			FERGUSON, LAWRENCE D	
	IA, VA 22314		ART UNIT PAPER NUMBER	
	•		1774	

DATE MAILED: 05/05/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)	
	09/820,844	IWAI, SADAYUKI	
Office Action Summary	Examiner	Art Unit	
	Lawrence D. Ferguson	1774	
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	orrespondence add	dress
A SHORTENED STATUTORY PERIOD FOR REPLY THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a reply - If NO period for reply is specified above, the maximum statutory period w - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a reply be tin within the statutory minimum of thirty (30) day will apply and will expire SIX (6) MONTHS from cause the application to become ABANDONE	nely filed s will be considered timely, the mailing date of this col D (35 U.S.C. § 133).	
Status			
 Responsive to communication(s) filed on <u>28 Octors</u> This action is FINAL. 2b) This Since this application is in condition for allowar closed in accordance with the practice under Exercise 	action is non-final. nce except for formal matters, pro		merits is
•	x parte Quayle, 1955 C.D. 11, 45	3 O.G. 213.	
Disposition of Claims			
 4) Claim(s) 1-48 and 97-135 is/are pending in the 4a) Of the above claim(s) 1-48,97 and 98 is/are 5) Claim(s) is/are allowed. 6) Claim(s) 99-135 is/are rejected. 7) Claim(s) is/are objected to. 8) Claim(s) are subject to restriction and/or 	e withdrawn from consideration.		
Application Papers			
9) The specification is objected to by the Examine	r.		
10) The drawing(s) filed on is/are: a) acce		Examiner.	
Applicant may not request that any objection to the	drawing(s) be held in abeyance. See	∋ 37 CFR 1.85(a).	
Replacement drawing sheet(s) including the correcting 11) The oath or declaration is objected to by the Ex		•	• •
Priority under 35 U.S.C. § 119			
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of: 1. Certified copies of the priority documents 2. Certified copies of the priority documents 3. Copies of the certified copies of the prior	s have been received. s have been received in Applicati	on No	Stage
application from the International Bureau * See the attached detailed Office action for a list of		ed.	
Attachment(s)			
1) D Notice of References Cited (PTO-892)	4) Interview Summary		
2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date	Paper No(s)/Mail Da 5) Notice of Informal P 6) Other:		-152)

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DETAILED ACTION

Response to Amendment

1. This action is in response to the amendment mailed October 28, 2004.

Claims 99-106, 109-115, 118-120, 122-125, 128-129-133 were amended rendering claims 1-48 and 97-135 pending with claims 1-48 and 97-98 withdrawn from consideration.

Claim Rejections – 35 USC § 103(a)

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. Claims 99-135 are rejected under 35 U.S.C. 103(a) as being unpatentable over Tanaka et al. (U.S. 5,978,638).

Tanaka discloses an image forming apparatus for forming a toner image by use of an intermediate transfer belt (abstract and column 3, lines 61-67) having a hardness (column 4, line 13). Tanaka discloses the image forming apparatus comprising an elastic layer of rubber (column 5, lines 1-3) and polyurethane material (column 8, line 43 and column 11, line 15). The reference discloses an elastic layer having a JIS-A hardness of 850 or less and a second layer having a thickness of 200 micrometers or less (column 8, lines 7-15) and the first layer has a thickness between 300 micrometers

and 3000 micrometers (column 8, lines 19-20) where the covering layer (31) is formed on the elastic layer (30) (column 8, lines 7-10) where a third layer is formed on the second layer (column 8, lines 64-66). Tanaka further discloses the intermediate transfer belt is endless (column 4,lines 1-5 and column 19, lines 1-10). Although Tanaka is silent of Young's module of the second belt layer, the claimed Young's module is directly related to the specific belt used. Since Tanaka uses the same second layer as Applicant, the Young's module range of the second belt would be expected to be the same as claimed. In claims 99 and 118, the phrases "for forming a latent image" and for developing said latent image" are intended uses which are given little patentable weight in product claims. See In re Casey, 152 USPQ 235 (CCPA 1967) and In re Otto, 136 USPQ 458, 459 (CCPA 1963). In claims 99 and 118, the phrase "the method by which the transfer belt is prepared comprising: feeding a first raw liquid, rubber material into a hollow, cylindrical mold, which is included in a centrifugal molding machine, with said mold being rotated; curing the first raw liquid, rubber material to thereby form a first endless outer belt layer on an inside of the mold; feeding a second raw resin liquid material into the mold with said mold being rotated, and then curing the liquid material to thereby form a second inner belt layer" introduces a process limitation to the product claim. The patentability of a product does not depend on its method of production. If the product in the product-by-process claim is the same as or obvious from a product of the prior art, the claim is unpatentable even though the prior product was made by a different process." In re Thorpe, 777 F.2d 695, 698, 227 USPQ 964, 966. Further, process limitations are given no patentable weight in product claims.

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Response to Arguments

4. Arguments made in regards to rejection made under 35 U.S.C. 103(a) as being unpatentable over Tanaka et al. (U.S. 5,978,638) have been considered but are unpersuasive. Applicant argues the basic bi-layer construction of the belt is not the same as the bi-layer belt of the present invention and points to the method of making the belt to support the argument. Examiner maintains the patentability of a product does not depend on its method of production. If the product in the product-by-process claim is the same as or obvious from a product of the prior art, the claim is unpatentable even though the prior product was made by a different process." In re Thorpe, 777 F.2d 695, 698, 227 USPQ 964, 966. Further, process limitations are given no patentable weight in product claims. . A recitation of the intended use of the claimed invention must result in a structural difference between the claimed invention and the prior art in order to patentably distinguish the claimed invention from the prior art. If the prior art structure is capable of performing the intended use, then it meets the claim. In a claim drawn to a process of making, the intended use must result in a manipulative difference as compared to the prior art. See In re Casey, 152 USPQ 235 (CCPA 1967) and In re Otto. 136 USPQ 458, 459 (CCPA 1963).

Applicant further argues the arbitrary reversal in layer positioning results in entirely different objectives, which is an intended use, which is given little patentable weight in product claims. Examiner maintains that layer 101 of the claimed invention is the first

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layer (outer belt layer) and layer 102 is the claimed second layer (inner belt layer). Similarly the covering layer (31) of Tanaka is formed on the elastic layer (30) (column 8, lines 7-10) rendering layer (30) the first layer (outer belt layer), which is capable of being formed on the outside of the second belt layer (inner belt layer) as shown in Applicant's figure 5.

5. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Conclusion

6. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Lawrence Ferguson whose telephone number is 571-

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272-1522. The examiner can normally be reached on Monday through Friday 9:00 AM – 5:30PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Rena Dye, can be reached on 571-272-3186. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Lawrence Ferguson Patent Examiner AU 1774

RENA DYE

SUPERVISORY PATENT EXAMINER

A.U. 1114